

Date: Friday, 28/09/2007 11:04:46 AM
 User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	D3256-1 PRELIM	
Job Number	34908	Part Number	D32561	
Estimate Number	13039	Drawing Number	ECN 1040P	
P.O. Number	N/A	Project Number	N/A	
This Issue	28/09/2007	S.O. No.	N/A	
Prsht Rev.	NC	Drawing Revision	B	
First Issue	N/A	Material	N/A	
Previous Run	N/A	Due Date	05/10/2007	
Written By	Qty: 2 Um: Each			
Checked & Approved By				
Comment	Est Rev:A New Issue 07-09-28 EC verified by:DD			

POSITIVE
RECALL

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S22GA	304/316 .032 Sheet	
Comment: Qty.: 0.9870 sf(s)/Unit Total : 1.9740 sf(s) 304/316 .032 Sheet Batch: M105262 LB 07-10-1			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D3256 Dwg Rev C - PRELIMINARY Prog Rev: PREL LB 07-10-1 2-Deburr if necessary LB 07-10-1			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE LB 07-10-1			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK ENGINEERING APPROVAL LB 07-10-1			
5.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE Form using D3256-1T2			

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Drawing Name: D3256-1 PRELIM

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



6/10/03

ENGINEERING
APPROVAL

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

1/10/3 5d 2x

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

②

10/10/03

Job Completion



U 07/08-04

POSITIVE RECALL

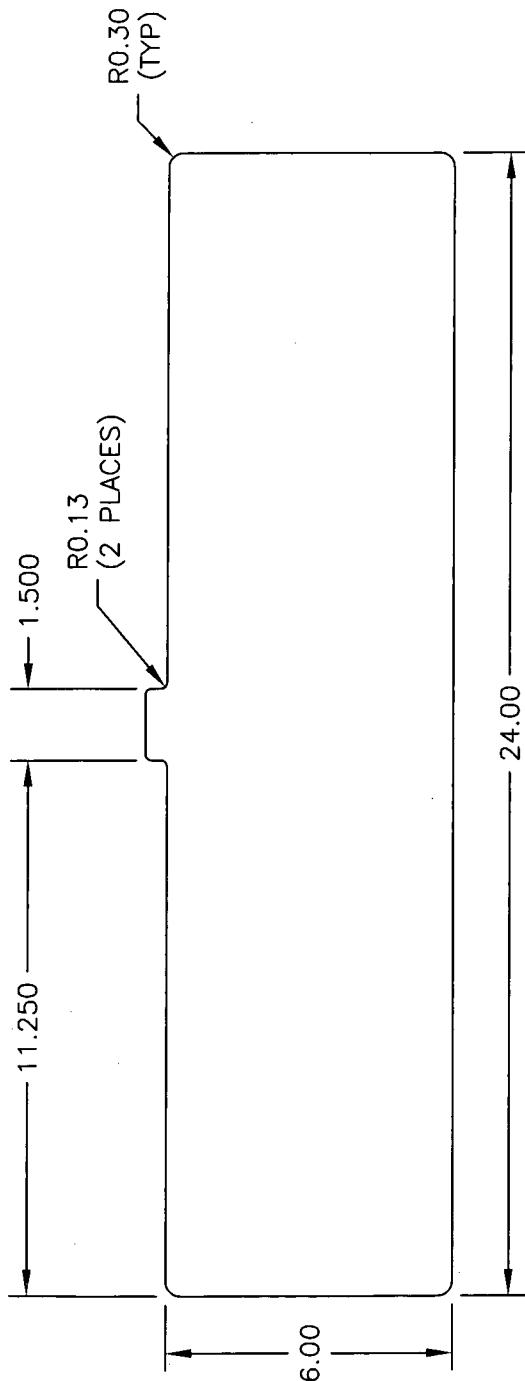
EFFECTIVE 07/09/03 AUTH 1

RELEASED 07/10/03 DATE 10/03

PRELIMINARY ISSUE

02.09.25

DESIGN RF	DRAWN BY JS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3256	REV. C SHEET 2 OF 3
DATE 07.09.26		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:4



D3256-1 FLAT PATTERN

D3256-1 NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART AEROSPACE LTD	Work Order:	34908
Description: ACCESS PANEL ASSEMBLY	Part Number:	D 3256-1
Inspection Dwg: 03256 Rev: PREL		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: NB	Audited by: G	Prototype Approval: S
Date: 07-10-1	Date: 07/10/01	Date: 07-10-01

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	